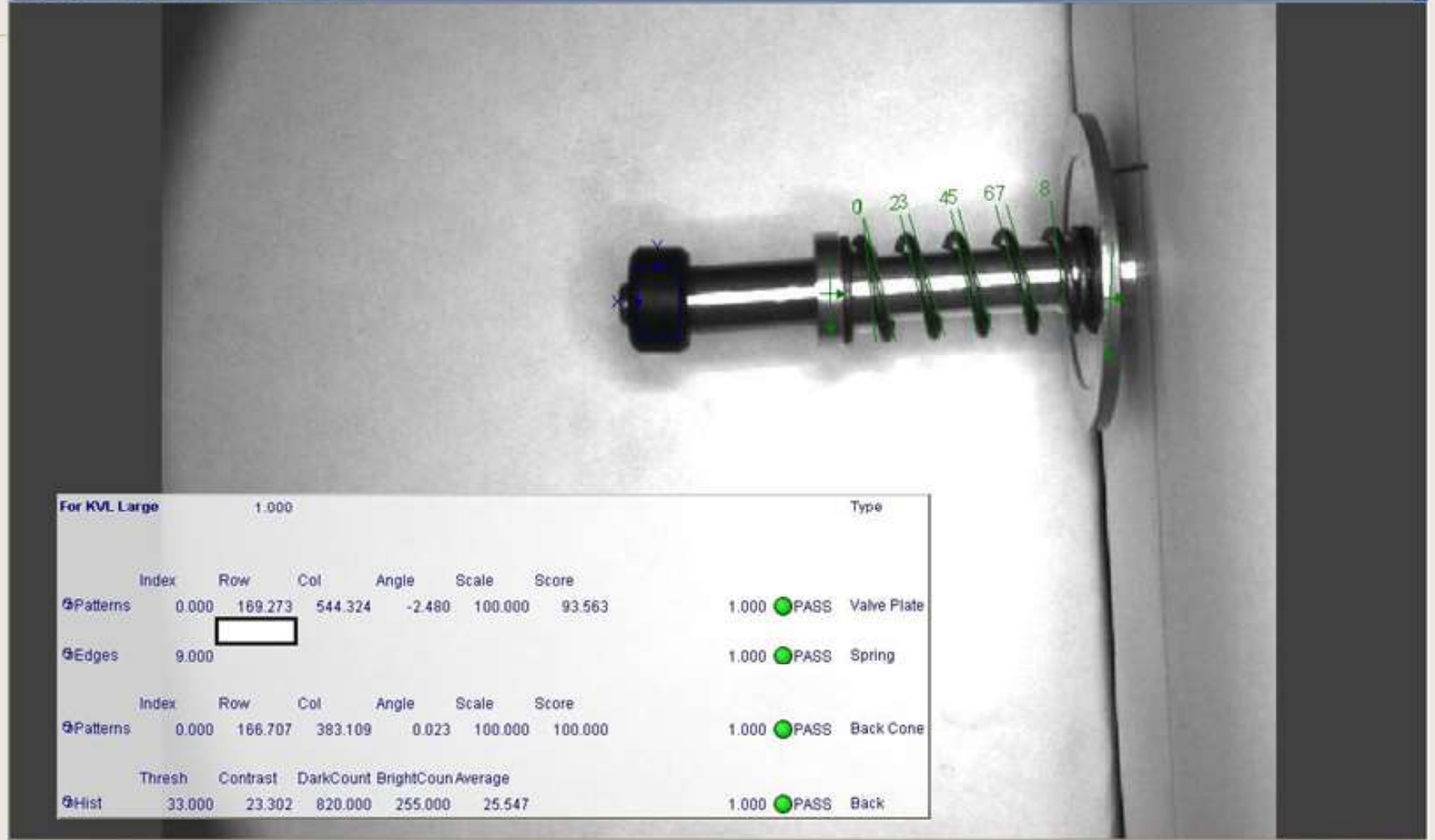


In-Sight Explorer - admin - [ARCEE\_LAB1 - Spreadsheet View]

File Edit View Insert Format Image Sensor System Window Help

Arial 9 B /

C7 =



For KVL Large							1.000	Type
	Index	Row	Col	Angle	Scale	Score		
Patterns	0.000	169.273	544.324	-2.480	100.000	93.563	1.000	PASS Valve Plate
Edges	9.000						1.000	PASS Spring
	Index	Row	Col	Angle	Scale	Score		
Patterns	0.000	166.707	383.109	0.023	100.000	100.000	1.000	PASS Back Cone
	Thresh	Contrast	DarkCount	BrightCoun	Average			
Hist	33.000	23.302	820.000	255.000	25.547		1.000	PASS Back

Pixel Value @ (208,374) = 219

0.0 ms Offline

start In-Sight Explorer - ad... 4:13 PM

In-Sight Explorer - admin - [ARCEE\_LAB1 - Spreadsheet View]

File Edit View Insert Format Image Sensor System Window Help

100%

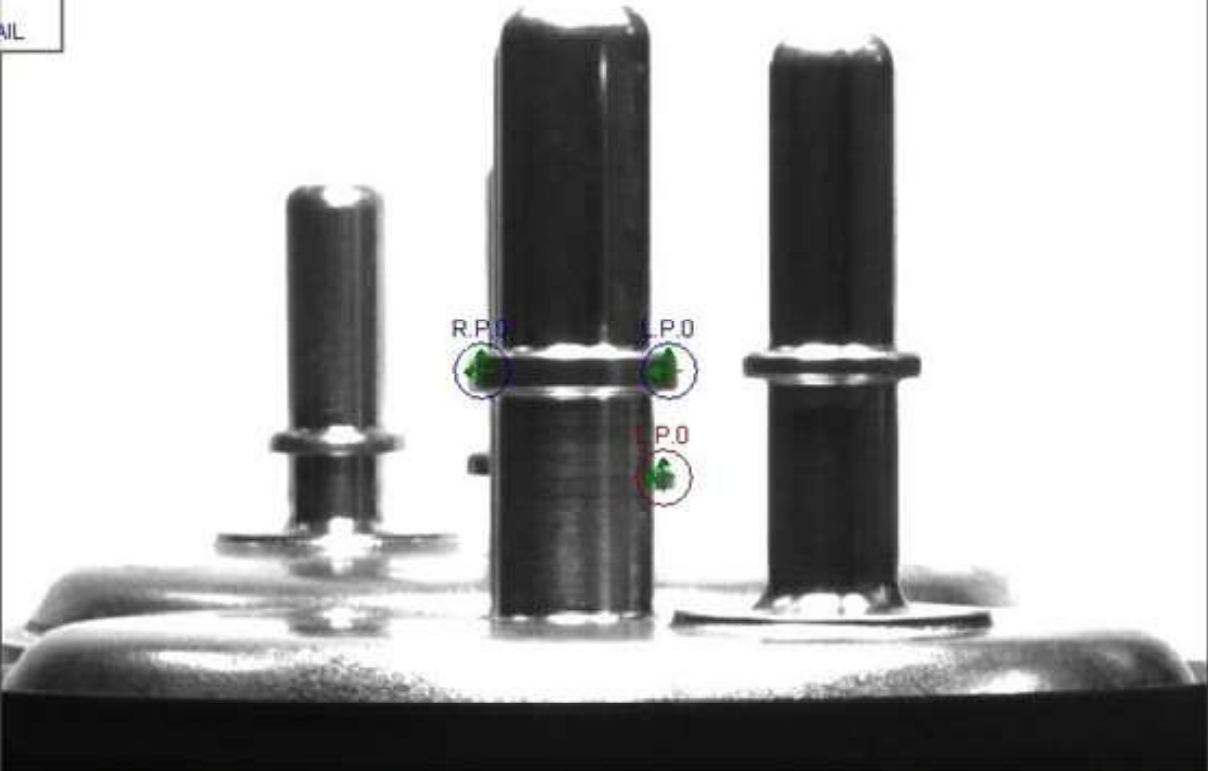
Arial 9 B I

C51 = ListBox(A43:A42)

**DELPHI FILTER PORT ASSLY**

Enter the type: TALL

JOB STATUS: ● FAIL



PC

Sensor

Pixel Value @ (120,552) = 255

24.9 ms Offline

Start In-Sight Explorer - ad... Test\_images Tall\_Pass3 - Paint 12:22 PM





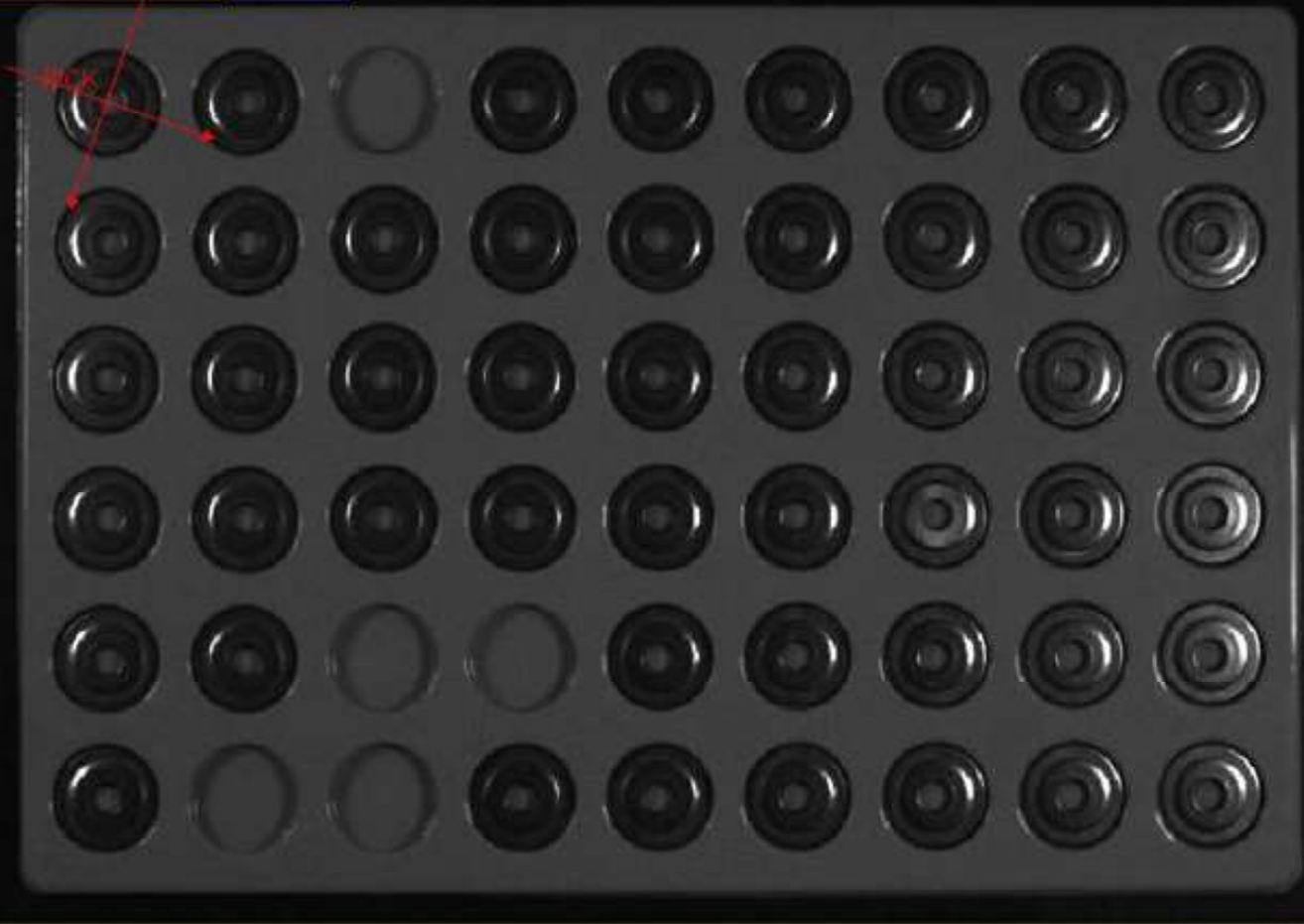
In-Sight Explorer - admin - [ARCEE-0DEB533CA - Spreadsheet View]

File Edit View Insert Format Image Sensor System Window Help

Arial 9 B I [font settings icons]

G38 = [Dialog["Settings",5,5]]

Model	X	Y	Angle	Settings
1	-111.383	-131.455	19.221	[icon]



Pixel Value @ (356,332) = 49

392.1 ms Offline

start [taskbar icons]

ValvePlate In-Sight Explorer - ad... Test\_Img\_10 - Paint

5:08 PM

In-Sight Explorer - admin - [ARCEE - Spreadsheet View]

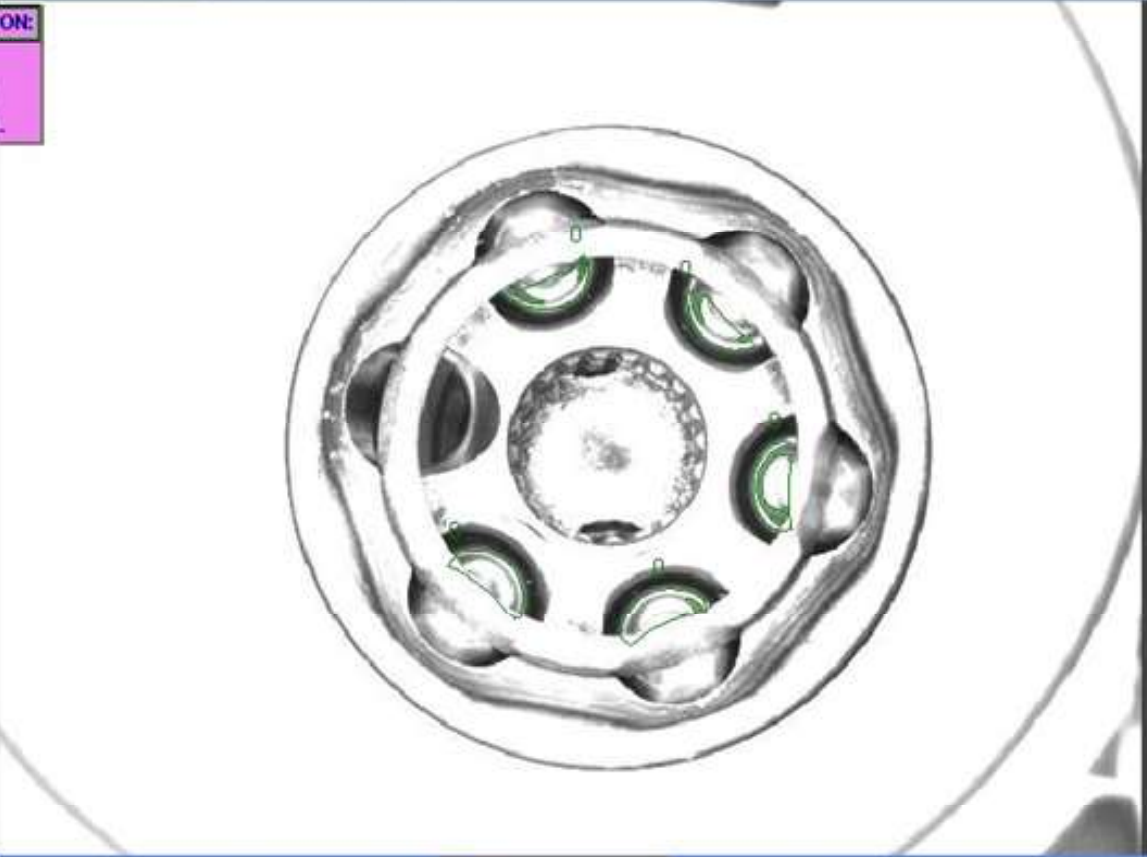
File Edit View Insert Format Image Sensor System Window Help

Microsoft Office Ribbon: Font (Arial, size 9, bold), Paragraph, Styles, Windows, Tools, and a 100% zoom level.

A28 - TITAN BALL & SLOT INSPECTION

**TITAN BALL & SLOT INSPECTION:**

No. Of Balls Found: 5  
Status: ● FAIL

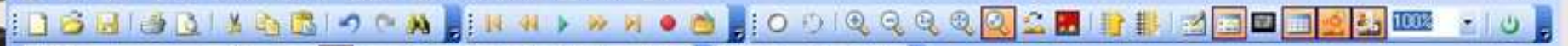


PC Sensor [Image thumbnails] [Navigation icons]

Pixel Value @ (316,330) = 255 26.4 ms Offline

In-Sight Explorer - admin - [ARCEE - Spreadsheet View]

File Edit View Insert Format Image Sensor System Window Help

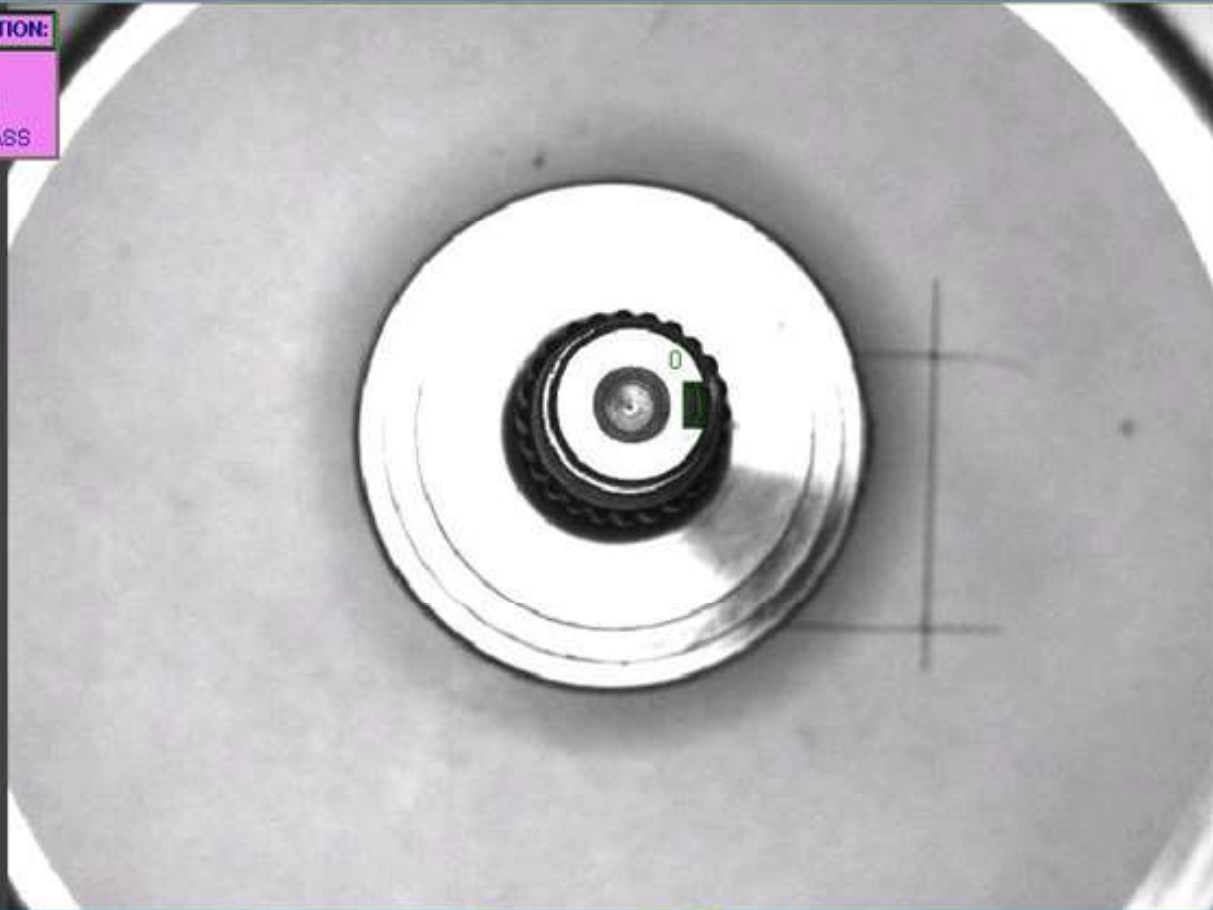


Arial 9 Bold / [Text alignment icons] [Color selection icon]

A44 = TITAN BALL & SLOT INSPECTION:

**TITAN BALL & SLOT INSPECTION:**

No. Of Slots Found: 1  
Status: ● PASS



PC Sensor [Image sequence thumbnails] [Navigation icons]

Pixel Value @ (72,209) = 208 40.1 ms Offline



Application Steps

- 1. Start
  - Get Connected
  - Set Up Image
- 2. Set Up Tools
  - Locate Part
  - Inspect Part
- 3. Configure Results
  - Inputs
  - Outputs
  - Communication
- 4. Finish
  - Filmstrip
  - Save Job



PC Sensor

Pixel Value @ (35,378) = 15

Offline

Add Tool

- Presence/Absence Tools
- Measurement Tools
- Counting Tools
- Identification Tools

Add

Edit Tool - Edge\_3

General Settings

Tool Name: Edge\_3

Tool Fixture: Edge\_1.Fixture

Tool Enabled: On

Execution Time (ms): 11.040





In-Sight Explorer - admin - [ESP-T4-2 - ism1100 - F:\ROAD SHOW 2010\LCS AUTOMATION\LCS\_tablet.job]

File Edit View Insert Format Image Sensor System Window Help

12

A57 - TABLET INSPECTION

### TABLET INSPECTION

TABLET FOUND: 4

OVERALL STS: ● FAIL

0.0 ms Offline

start | LCS AUTOMATION | Backups | In-Sight Explorer - ad... | LCS\_TABLETS2.jpg - ... | 2:41 PM